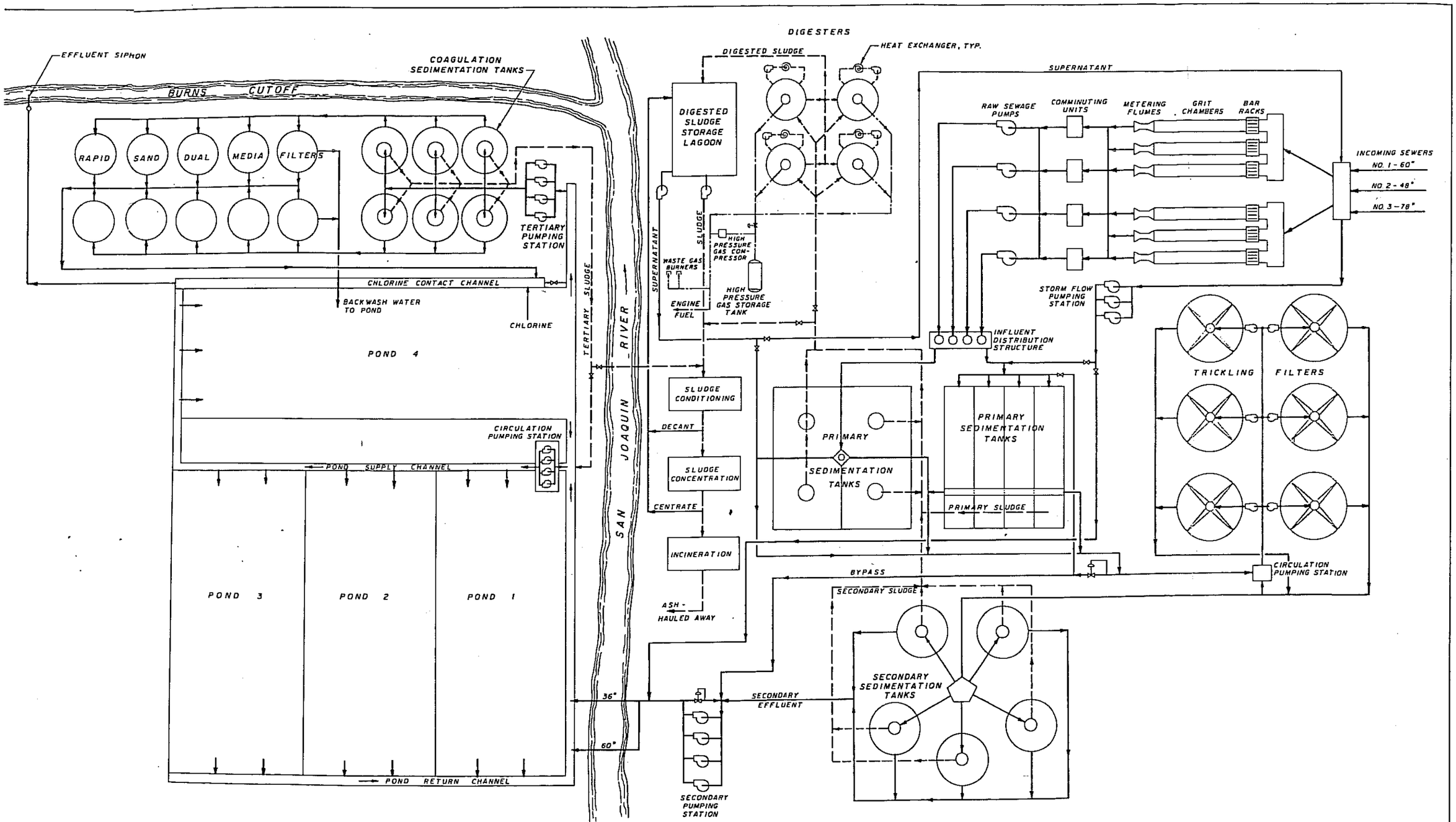

Fig. 1. FLOW DIAGRAM