

**Attachment 1****Major Components; Vendor Data and References**

- Section 1: SPX Cooling Technologies**
- Section 2: GEA Power Cooling, Inc.**
- Section 3: Flowserve**
- Section 4: Hitachi America, Ltd.**

**From:** John.Arntson@ct.spx.com [mailto:John.Arntson@ct.spx.com]  
**Sent:** Tuesday, April 28, 2009 5:20 PM  
**To:** Jim Hubbard  
**Cc:** Joseph.Padilla@ct.spx.com; TERRY.DWYER@ct.spx.com  
**Subject:** San Onofre NP: Plume Abated Towers for Enercon

Jim,

Here you go:

**Assumed Design Points for SONGS:**

Wet Operation:  
Flow =276,666 gpm (830,000 gpm for 3 towers)  
HWT = 108.6 deg. F  
CWT = 90.0 deg. F  
IWBT = 75 deg. F  
Plume Point:  
DBT = 35 deg. F  
WBT = 32 deg. F  
TDS = 1.5 cyc salt water

**Preliminary Tower Selection: 3 Towers/Unit**

Model No.: F488-6.0-15 PPWD  
Fill Type & Depth: 6 ft anti-fouling PVC film (Marley MVC-20)  
Structure: FRP  
Hardware: Silicon Bronze  
Heat Exchangers: Titanium tubes and tube sheets  
No. Cells = 15/tower  
Cell width and length: 48 ft x 48 ft  
Basin width and length: 56 ft x 721 ft 4 in  
Motor Output Power = 250 HP/cell (2.8 MW/tower total)

**Budgetary Price = \$ 81,200,000 for three towers per Unit excluding basins, inlet piping and risers, power and control wiring.**

Attached find performance curves for wet operation.

Let me know if you have any questions.

Regards,  
John K Arntson

SPX Cooling Technologies, Inc.  
7401W 129 th St.  
Overland Park, KS 66213  
Phone: 913-664-7854  
Fax: 913-693-9633  
E-mail: [john.arntson@ct.spx.com](mailto:john.arntson@ct.spx.com)

**From:** John.Arntson@ct.spx.com [mailto:John.Arntson@ct.spx.com]  
**Sent:** Thursday, May 14, 2009 10:50 AM  
**To:** Jim Hubbard  
**Subject:** SONGS

Jim,

Tower height to top of fan stack: approx. 50 ft  
Std. drift rate = .001%. .0005% can be offered with mutually agreed test procedures.

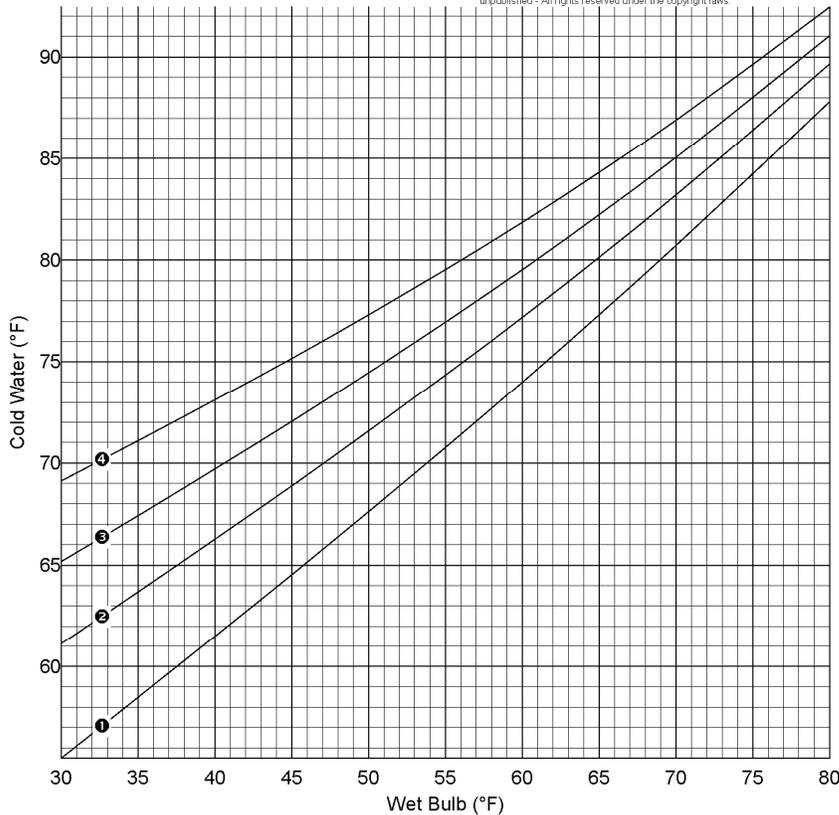
FYI,

John K Arntson

SPX Cooling Technologies, Inc.  
7401W 129 th St.  
Overland Park, KS 66213  
Phone: 913-664-7854  
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Performance Curve for  
San Onofre Nuclear Plant

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SPX Cooling Technologies  
TRACS Version 18-SEP-08

Model F488-6.0-15PPWD  
Number of Cells 15  
Motor Output 250HP  
Motor RPM 1800  
Fan 10MHP7-10  
Fan RPM 119  
(Full Speed)

Design Conditions:  
Flow Rate 276666GPM  
Hot Water 108.60°F  
Cold Water 90.00°F  
Wet-Bulb 75.00°F

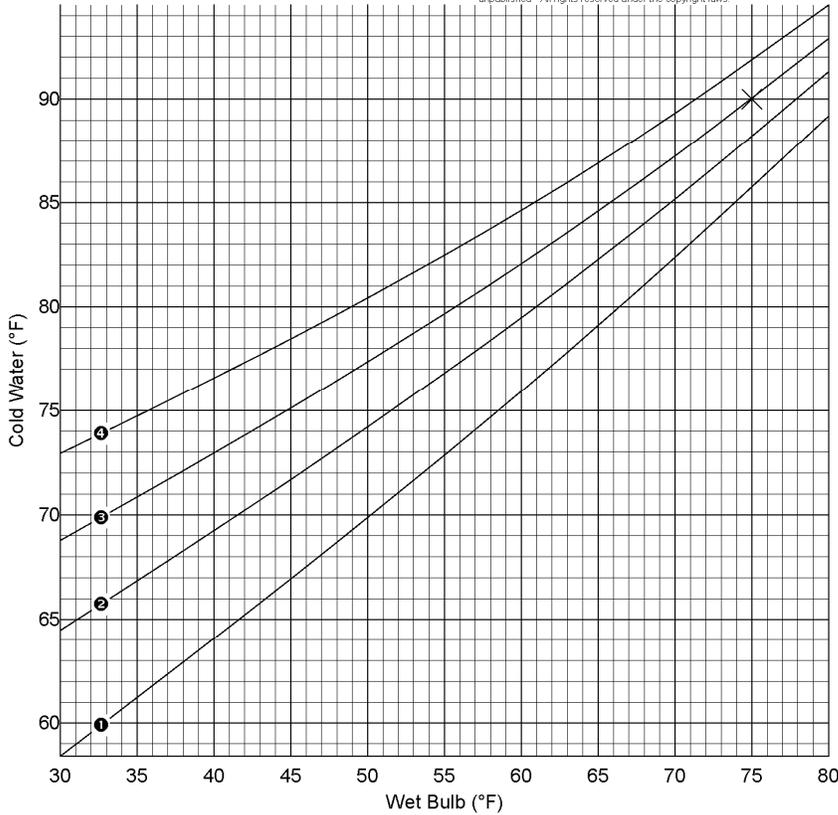
Curve Conditions:  
Fan Pitch Constant  
Dry Dampers Closed  
Rel. Humidity 50%  
Flow Rate 248999GPM  
( 90% Design Flow )

④ 23 °F Range  
③ 18.6 °F Range  
② 15 °F Range  
① 11 °F Range  
X Design Point

Time: 13:43:51 Date: 04-28-2009 Drawn By: MP

Performance Curve for  
San Onofre Nuclear Plant

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Design Conditions:  
Flow Rate 276666GPM  
Hot Water 108.60°F  
Cold Water 90.00°F  
Wet-Bulb 75.00°F

Curve Conditions:  
Fan Pitch Constant  
Dry Dampers Closed  
Rel. Humidity 50%  
Flow Rate 276666GPM  
( 100% Design Flow )

- ④ 23 °F Range
- ③ 18.6 °F Range
- ② 15 °F Range
- ① 11 °F Range
- X Design Point

Time: 13:44:03 Date: 04-28-2009 Drawn By: MP

The following email was sent to ENERCON for the purposes of providing cost multipliers for noise attenuation. These multipliers were supplied by SPX Cooling Technologies for hybrid linear mechanical draft cooling towers with 250 HP fans, which are equivalent to those quoted for SONGS by SPX Cooling Technologies.

**Sam R Beaver**

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**From:** John.Arntson@ct.spx.com  
**Sent:** Tuesday, August 28, 2007 2:55 PM  
**To:** sbeaver@enercon.com  
**Cc:** JIM.VANGARSSE@ct.spx.com; TERRY.DWYER@ct.spx.com; Richard.Coughlin@ct.spx.com

Sam,

For talking purposes the price of a plume abated tower (8 in-line cells) will be approximately 2 x of the above budgetary pricing. If water noise sound abatement is required.... add 15 %. If low noise fans are required....add 20 %.

Regards,

John K Arntson  
SPX Cooling Technologies, Inc.  
7401W 129 th St.  
Overland Park, KS  
66213



**GEA Power Cooling, Inc.**

143 Union Blvd, Suite 400  
Lakewood, CO 80228  
Telephone: (303) 987-0123  
Facsimile: (303) 987-0101

**PLUME ABATED MECHANICAL DRAFT COOLING TOWER**

**Budgetary Information**

<b>Date:</b> 05/04/2009	<b>Ref. No.:</b> 1769
<b>Company:</b> Enercon	
<b>Project:</b> San Onofre Conversion	
<b>Contact:</b> Ashlie Brown	
<b>Phone No.:</b> 770-919-1931	<b>Email:</b> abrown@enercon.com

<b>Cooling Tower Design Requirements</b>	
Circulating Water Flow	415,000 gpm x 2 towers
Hot Water Temperature	109.0 °F
Cold Water Temperature	90.0 °F
Inlet Wet Bulb Temperature	75.0 °F
Plume Point	30.5 °F DBT / 72.5% RH

<b>Cooling Tower Design</b>	
Type of Tower	Counterflow
No. of Cells	19 x 2 towers
Cell Arrangement	Inline
Cell Dimensions (L x W x H)	54 ft x 54 ft x 54 ft
Overall Tower Dimensions	1,026 ft x 54 ft x 64 ft
Dry Section Dimensions (per 1 side of a cell)*	2 x 44' (L) x 10' (H)
Basin Inside Dimensions	1,028 ft x 60 ft x 4 ft
Pump Head	40 ft-H <sub>2</sub> O
Fan Diameter	32.81 ft
Fan Stack Height	10 ft
Fan Motor Output Power	261 hp @ design / 277 hp @plume point
Total Fan Motor Output Power	4,959 hp x 2 towers @ design

<b>Cooling Tower Material Summary</b>	
Structure	Fiberglass
Hardware	Si. Bronze
Tube Bundle Material	Titanium
Fin Material	Aluminum
Fill Type	Low Fouling (limit TSS to 150 ppm)
Distribution Type	Downspray
Motor Rating, HP	300
Motor Speed, rpm	2 Speed / 1800 / 900

<b>Budget Information for 2 x 19 Cell Cooling Towers</b>	
Material Price	\$ 36,606,000
Freight to Jobsite	\$ 1,564,000
Installation Labor (Union)	\$ 17,721,000
<b>Total Price</b>	<b>\$ 55,891,000</b>



**GEA Power Cooling, Inc.**

143 Union Blvd, Suite 400  
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Telephone: (303) 987-0123  
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Remarks
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*Each side of each cell contains 2 bundles stacked vertically
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**GEA Power Cooling, Inc.**

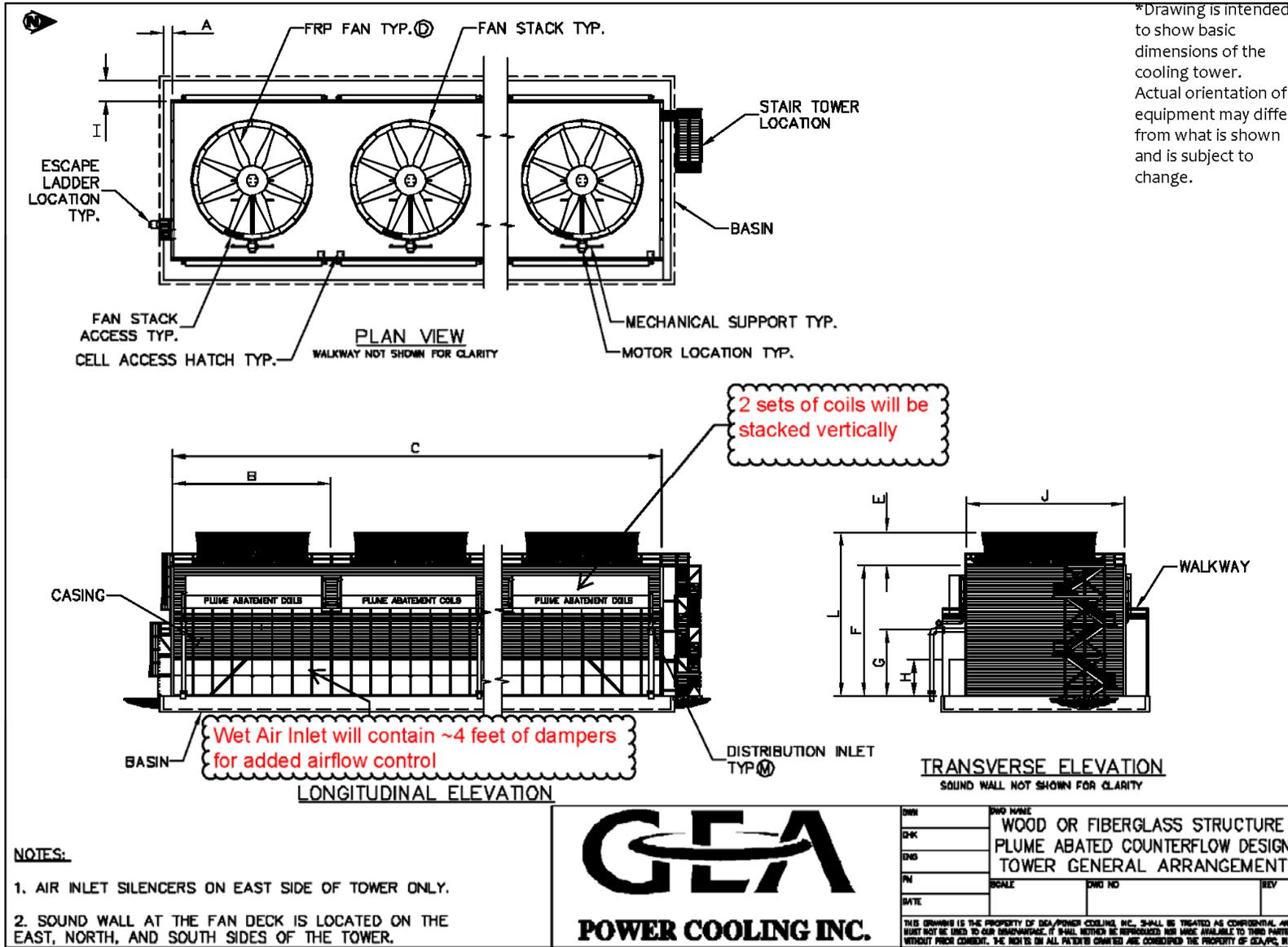
143 Union Blvd, Suite 400  
Lakewood, CO 80228  
Telephone: (303) 987-0123  
Facsimile: (303) 987-0101

**MECHANICAL DRAFT COOLING TOWER EQUIPMENT SCOPE OF SUPPLY INCLUDES THE FOLLOWING:**

- Tower structure including casing
- Structural fasteners, connection plates and column anchors
- Deck hatches and distribution system access ladders
- Hand railing around the perimeter of the tower
- Stairway and caged ladder to the fan deck
- Fill
- Drift eliminators
- Internal water distribution systems including headers, laterals, and spray nozzles
- Mechanical equipment including fans, fan stacks, gearboxes, gear box fill/drain and vent pipes, mechanical equipment supports, composite drive shafts, fan motors, and vibration switches
- Complete Plume Abatement System
- Supply and Installation of Anchor Bolts
- Engineering and design of above noted items
- Freight (all material and equipment FOB project site)
- Unloading and storage at jobsite
- Installation supervision
- Installation of above noted items
- 3 days of technical services for startup (additional days can be provided on a per diem basis)

**NOT INCLUDED IN SCOPE:**

- Tower basin and foundations
- Circulating water pumps and circulating water piping
- Riser pipes, cell isolation valves, and expansion joints
- Bypass piping and associated equipment
- Electrical supply and/or installations: wiring, conduits, motor control centers, transformers, lighting system, grounding system, lightning protection system, and miscellaneous control circuits
- Variable frequency drives
- Noise attenuation equipment
- Sales and/or use taxes



\*Drawing is intended to show basic dimensions of the cooling tower. Actual orientation of equipment may differ from what is shown and is subject to change.

2 sets of coils will be stacked vertically

Wet Air Inlet will contain ~4 feet of dampers for added airflow control





**GEA Power Cooling, Inc.**

COUNTERFLOW FRP TOWER DIMENSIONS			
Job Name:	Enercon-Conversion Study	Revision:	0
Proposal Number:	1769	Date:	5/4/2009 03:13 PM
Model Number:	545454-19I-33-FCF		
Number of Cells: 19 x2 towers *GEA can provide a recommended tower orientation given prevailing wind direction and a plot layout			
Item	Reference Symbol	English	Metric
Cell Length:	B	54 ft	16.46 m
Cell Width:	J	54 ft	16.46 m
Tower Length:	C	1026 ft	312.73 m
Tower Width:	K	54 ft	16.46 m
Fan Deck Height:	F	54 ft	16.46 m
Fan Stack Height:	E	10 ft	3.05 m
Air Inlet Height:	H	11 ft	3.35 m
Distribution Inlet Height:	G	20 ft	6.10 m
Overall Tower Height:	L	64 ft	19.51 m
Fan Diameter:	D	32.8 ft	10.00 m
Transverse Basin Extension:	I	3 ft	0.91 m
Longitudinal Basin Extension:	A	1 ft	0.30 m
Distribution Inlet Diameter:	M	36 in	914 mm

**From:** MMunch@flowserve.com  
**Sent:** Thursday, June 04, 2009 6:49 PM  
**To:** Richard Clubb  
**Cc:** 'Tj Elberty'  
**Subject:** RE: Circulating Water Pump Information

Richard,

Budgetary selection & pricing a follows:

**Pump 1;** 277,000 GPM @ 38 ft TDH.

Selection - 83APMA @ 270 RPM, n=88.5%, BHP=3,094 @ 1.03 SG. Minimum recommended submergence over the bell; FLS- 12 ft, HIS 20 ft.

Price- Based upon the 70F pumping temp , an all 316SS construction pump should be suitable. Budget price for the pump, above grade 90" discharge, non-pullout design, 128" diameter suction bell, requiring 38.5 " clearance; including a 3400 HP/275 RPM , WP11, 4160v/3/60 hz induction motor.....\$ 2,160,000 net each.

Depending upon the water analysis an upgrade to 2205 duplex maybe recommended. This would increase the budget price to approx.....\$ 2,535,000 net each.

**Pump 2:** 277,000 GPM @ 120 ft TDH.

Selection - 170RXL @ 237 RPM, n=88.5%, BHP=9,769 @ 1.03 SG. Minimum recommended submergence over the bell; FLS- 12 ft, HIS 20 ft.

Price - Based upon the 90F pumping temperature an all 2205 duplex construction pump is recommended. Budget price (similar pump description as above) including an 11,000 HP, 240 RPM, WP11, 13.2kV motor.....\$ 4,400,000 net each.

Budget prices are based upon shipment within 2010 and include an allowance DDP jobsite. Approximate lead-times for this size equipment would be 60 weeks ARO.

If you have further questions, let me know.

Regards,

Michael Munch  
Sales Engineer  
Power Generation  
2801 Hutchison McDonald Rd Ste T  
Charlotte NC 28269-4275  
[mmunch@flowserve.com](mailto:mmunch@flowserve.com)

**HITACHI**  
Inspire the Next  
Hitachi America, Ltd.  
50 Prospect Avenue  
Tarrytown, NY 10591-4625  
Tel : (914) 631 0600 Fax: (914) 332-5388

Our Ref.# :ISD-8672  
Date : June 22, 2009

US Enercon  
Mr. Richard Clubb

### Budgetary Quotation

Dear Sir,  
In compliance with your inquiry of US Enercon/San Onofre Nuclear Generation Station ; we have the pleasure of quoting on the goods as under-mentioned. Thanking you for your kind inquiry, and hoping to be favored with your valued order.

Yours very truly,



Hiroshi Katagiri / Director  
Industrial Division

Item	Description of Goods	Quantity	Price (USD)	
			Unit Price	Sub Total
	<b>US Enercon / San Onofre Nuclear Generation Station</b> Vertical Type Mixed-Flow Pump			
1	Pump (1) 277,000gpm*38ft φ2400mm	6	2,472,000	14,832,000
2	Pump (2) 277,000gpm*120ft φ2400mm	6	2,827,000	16,962,000
		<b>Total</b>		<b>31,794,000</b>

#### Conditions

- 1) **Payment Terms**  
20 % in US Dollar by T/T remittance within 30 days after receipt of written order or the Project date.  
80% in US Dollar of the order price to be paid within 30 days after CIF West Coast.
- 2) **Delivery Period and Term**
  1. Delivery Period : 22(Twenty two) months (20 months for manufacturing, 2 months for shipping)
  2. Delivery Term : CIF West Coast.
- 3) **Other conditions**
  1. Motors and reduction gears are NOT included in this quotation.
  2. For the Pumps are applied to Sea Water, Hitachi adopts Dulex as the material.
  3. Please note that the ASME-N stamp and other standards for Pumps of Nuclear Generation Station are NOT applicable for the Pumps suggested above.
  4. This quotation will be valid until 22 August, 2009.
  5. This quotation is the rough price only.
  6. The above price is exclusive of  
Any taxes, fees, other similar charges levied, assessed or imposed outside of Japan.  
Any cost associated with custom duties and inland transportation to site, civil and erection works and technical advisers.
  7. Regarding the other details and conditions, as our proposal, please refer to the attached "General Terms and Conditions" (Doc.# HALGTC 01 Rev.0).
- 4) **Enclosed;**
  1. "General Terms and Conditions" (Doc.# HALGTC 01 Rev.0).
  2. "Expected Performance Curves"

